



CADDY 640 TWIN AXLE ASSEMBLY INSTRUCTIONS

COMPONENTS

A	1	CHASSIS/BASE PANEL
B	1	RIGHT HAND SIDE PANEL
C	1	LEFT HAND SIDE PANEL
D	1	FRONT PANEL
E	1	TAIL GATE
F	1	RIGHT HAND DRAWBAR
G	1	LEFT HAND DRAWBAR
H	1	FRONT CHASSIS REINFORCING ANGLE
J	2	DRAWBAR STIFFENING ANGLES
K	2	SUSPENSION BEAMS
L	2	SUSPENSION BRACKETS LEFT & RIGHT
M	1	LIGHT SET
N	4	10" WHEELS/TYRES
O	2	MUDGUARDS
P	2	REFLECTIVE TRIANGLES
Q	2	FRONT CORNER POSTS
R	2	REAR CORNER POSTS LEFT & RIGHT
AF	1	DRAWBAR FIXING PLATES LEFT & RIGHT
AG	1	COUPLING
AH	1	DRAWBAR FRONT BRACE
	1	COUPLING CONNECTION

FIXING KIT

S	2	SPRING FASTENER & CATCH PLATE
T	1	DECAL STICKER
U	1	SET OF INSTRUCTIONS
V	1	TOOL KIT
W	40	M10 x 20 BOLTS
	1	M10 x 50 BOLT
	1	M10 NUT
	1	10 mm WASHER
X	41	M10 NYLOCK NUTS
Y	6	M5 x 20mm CAPHEAD
Z	47	M5 x 10mm CAPHEAD
AA	16	WHEELNUTS
AB	4	MUDGUARD WASHERS
AC	4	M5 NUTS
AD	12	M5 SPLIT WASHERS
AJ	4	SIDE REFLECTORS
AL	2	MUDGUARD BRACKETS
	4	METAL CABLE CLIPS
	1	SECONDARY COUPLING (CHAIN)

FITTING INSTRUCTIONS

1. LAY BASE (A) ON A FLAT SURFACE HOLLOW SIDE DOWN.
2. IDENTIFY THE BACK OF THE TRAILER BY THE ATTACHED HALF HINGES AND THEREFORE THE LEFT AND RIGHT HAND SIDES LOOKING FROM THE REAR.
3. LOOSELY ASSEMBLE THE SIDE PANEL (B) ON THE RIGHT HAND SIDE AND THE SIDE PANEL (C) ON THE LEFT HAND SIDE OF BASE (A) USING M5 X 10 CAPHEAD (Z) INTO SCREW HOLES. ALSO LOOSELY ATTACH THE FRONT PANEL USING M5 X 10 CAPHEAD (Z).
4. LOOSELY ASSEMBLE THE FRONT CORNER POSTS (Q) USING M5 X 10 CAPHEAD (Z). THEN RAISE THE BACK OF THE TRAILER AND ATTACH THE REAR CORNER POSTS (R) USING M5 X 10 CAPHEAD (Z).
5. TIGHTEN ALL THE CAPHEADS.
6. NOW TURN THE TRAILER UPSIDE DOWN.
7. LOOSELY ATTACH THE SUSPENSION BRACKETS (L) TO THE TRAILER USING M10 X 20 BOLTS (W) WITH NUTS (X).
8. LOOSELY ATTACH THE LEFT DRAWBAR (G) AND THE RIGHT DRAWBAR (F) TO THE FRONT OF THE SUSPENSION BRACKETS (L) USING THE DRAWBAR FIXING PLATES (AF) WITH THE M10 X 20 BOLTS (W) AND NUTS (X), NOTE, THAT THE SHORT RETURN OF THE DRAWBAR FIXING PLATES (AF) GOES AGAINST THE SUSPENSION BRACKETS (L). ATTACH THE COUPLING CONNECTION (AI) AND THE DRAWBAR FRONT BRACE (AH) TO THE FRONT OF THE DRAWBARS (G & F) THEN ATTACH THE COUPLING (AG) TO THE COUPLING CONNECTION (AI) USING ONE M10 X 20 BOLTS, ONE M10 X 50 BOLT AND NUTS (X). ATTACH CHAIN TO THE 10 X 50 BOLT AND SECURE USING 10MM



CADDY TWIN AXLE ASSEMBLY INSTRUCTIONS continued....

FITTING INSTRUCTIONS

9. FIT THE FRONT CHASSIS REINFORCING ANGLE (H) UNDER THE LIP OF THE FRONT PANEL (D), AND FIX THROUGH DRAWBARS (F & G) AND TRAILER USING M10 X 20 BOLTS (W) AND NUTS (X).
10. LOOSELY ATTACH THE DRAWBAR STIFFENING BRACKETS (J) TO THE SIDES OF THE DRAWBARS (F & G) AND THE FRONT PANEL (D) USING M10 X 20 BOLTS (W) AND NUTS (X).
11. LOOSELY ATTACH THE SUSPENSION BEAMS (K) TO THE SUSPENSION BRACKETS (L) USING M10 X 20 BOLTS (W) WITH NUTS (X).
12. TIGHTEN ALL BOLTS AND CAPHEADS.
13. ATTACH THE MUDGUARDS (O) TO THE TRAILER USING M5 X 20 CAPHEAD (Y) WITH WASHER AGAINST PLASTIC. (DO NOT OVER TIGHTEN AS THIS MAY CRACK MUDGUARD). NOW ATTACH MUDGUARD BRACKETS (AM) TO TRAILER USING EXISTING CAPHEAD.
14. ATTACH THE WHEELS (N) TO THE HUBS USING THE DOMED WHEEL NUTS (AA). (THE TYRE VALVE MUST FACE OUTWARDS AND THE DOMED END OFF THE WHEEL NUT AGAINST THE WHEEL).
15. ATTACH THE LIGHTING SET (M) INTO THE RECESS IN THE REAR OF THE TRAILER USING M5 X 10 CAPHEADS (Y) N.B FEED THE CABLE TROUGH THE HOLE IN THE TRAILER BOARD HOUSING AND DOWN TO THE FRONT OF THE TRAILER USING THE FOUR CABLE CLIPS.
16. TURN TRAILER THE CORRECT WAY UP. USE CAUTION NOT TO DAMAGE LIGHTS.
17. ATTACH SPRING FASTENERS & CATCH PLATE (S) TO THE REAR PANNEL & CORNER POSTS (R) USING 5 X 10 CAPHEADS (Z) AND WASHERS PROVIDED.
18. SLIDE THE TAIL GATE (E) INTO THE HALF HINGES ATTACHED TO THE BASE (A).
19. FIT TRIANGLES (P) AND SIDE REFLECTORS (AL) USING M5 X 10 CAPHEADS (Z), M5 NUTS (AC) AND M5 SPLIT WASHERS (AD) TO THE TAILGATE AND SIDES.
20. CHECK ALL FIXINGS HAVE BEEN TIGHTENED.

CHECK ALL FIXINGS AFTER 100 MILES AND EVERY 1000 MILES THEREAFTER.

THE CADDY 640 USES BALL RACE BEARINGS WHICH ARE PRE GREASED FOR ASSEMBLY AND REQUIRE CHECKING AND RE GREASING IF NECESSARY EVERY 1000 MILES. (N.B USE THE GREASE NIPPLES PROVIDED IN HUBS FOR GREASING).

WARNING
MAXIMUM PAYLOAD 620KG

CADDOY

