



CADDY 535 STANDARD BODY ASSEMBLY INSTRUCTIONS

COMPONENTS

- 1 CHASSIS/BASE PANEL
- 1 RIGHT HAND SIDE PANEL
- 1 LEFT HAND SIDE PANEL
- 1 FRONT PANEL
- 4 CORNER POSTS
- 2 SUSPENSION BRACKETS
- 1 DRAWBAR
- 1 SUSPENSION BEAM
- 1 COUPLING & SKID
- 2 MUDGUARDS
- 2 WHEELS/TYRES
- 1 LIGHTING BOARD
- 1 TAILGATE
- 2 SPRING FASTENERS & FIXINGS

FIXING KIT

- A 36 M5 x 12mm HEX SCREWS
- B 6 M5 x 25mm HEX SCREWS
- C 12 M10 x 20mm BOLT c/w LOCK NUTS
- D 6 MUDGUARD WASHERS
- E 8 WHEEL NUT
- 2 CABLE CLIP
- 1 COUPLING CHAIN
- 6 M5 NYLOCK NUT
- 1 M10 x 40mm BOLT c/w LOCK NUT & WASHER
- 4 AMBER REFLECTORS
- 1 TOOLKIT

FITTING INSTRUCTIONS

1. With the aid of the diagrams identify all the components in the kit.
2. Lay the trailer base upside down on a flat surface with the ribs facing upwards.
3. Loosely assemble the side panels as shown in the diagram using the Hex Screws (A)
4. Loosely assemble the front panel as shown in the diagram using the Hex Screws (A). Ensure that you have correctly identified the front and rear of the trailer. The front of the trailer base has extra stiffening for the drawbar bolts.
5. Attach spring fasteners and catch plates to the rear panel and corner posts using the Hex Screws
6. Attach all four corner posts using the Hex Screws (A) **Tighten all of the Hex Screws.**
7. Slide the tail gate (E) into the half hinges attached to the base and secure.

Attaching the suspension beam in the next few steps may require some manipulation. To ensure that assembly of your trailer is simple it is important that you keep the fixings in the next few steps as loose as possible until you are instructed to tighten them.

8. Keeping the trailer upside down, loosely attach the suspension mounting brackets to the sides of the trailer as shown in the diagram using the M10 x 20mm Bolts and Nylock Nuts (C).
9. Loosely attach the drawbar to the front of the trailer as shown using a M10 x 20mm Bolt and Nylock Nuts (C)



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FITTING INSTRUCTIONS CONTINUED...

10. Attach the coupling hitch and skid as shown in the diagram using a M10 x 20mm Bolt and Nylock Nut (C) in the rear holes and a M10 x 40mm and standard nut in the most forward hole. Using the large washer and a lock nut attach the secondary coupling chain to the longer bolt as shown in the diagram
11. Loosely attach the drawbar to the front of the trailer as shown in the diagram using the M10 x 20mm Bolt (C) and Nylock Nut
12. Loosely attach the suspension beam to the suspension brackets as shown in the diagram using the M10 x 20mm Bolts and Nylock Nuts (C). Ensure that the swinging arms face to the rear and that the center bracket fits over the drawbar.
13. Tighten all the M10 fixings
14. Attach the mudguards to the trailer as shown using the M5 x 25mm Hex Screws (B), Repair Washers (D) and M5 Nylock Nuts. Do not over tighten these fixings as this could cause the plastic mudguards to crack. You will notice that you have 2 spare M5 x 25mm Hex Screws (B). if you wish to further secure the mudguards you may drill out the hole at the top of the mudguard and use these here.
15. Attach the wheels to the hubs using the domed head wheel nuts (F). Ensure that the tyre valve faces outwards and that the domed end of the wheel nut is against the wheel. Tighten the wheel nuts.
16. Turn the trailer the correct way up by lifting the hitch end over the back end of the trailer.
17. Attach the lighting board as shown in the diagram using the M5 x 12mm Hex Screws (A). Run the cable underneath the trailer passing it over the axle to the front of the trailer. Attach this along the drawbar using the cable clips.
19. Check all the fixings have been tightened. Do this again after the first 100 miles and every 1000 miles thereafter.

This Caddy Trailer uses roller bearings which are pre greased for assembly and require checking and re-greasing if necessary every 1000 miles. Grease nipples are provided on the hub for this purpose.
Maximum Carrying Capacity Caddy 535 425Kg,
Recommended Tyre Pressure: 30psi.

CARPOY

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